

DL151 Series

Narrow Linear Diffuse Lights

Product Datasheet



Scalable Extrusion-Based Housing

Built with extrusion-based aluminum construction allowing for linear, one-dimensional scalability, while maintaining structural rigidity and durability

Multiple Control Options

As with many Ai lighting products, cable inline and external controllers are available



M6 Mounting Channels

Engineered with two M6 mounting channels on both ends, allowing for highly adjustable positioning

DL151 Series Description

The DL151 diffuse tunnel light is engineered for use in linescan camera applications requiring indirect diffused light from multiple angles of incidence.

As part of Advanced illumination's Expandable Series of lights, the DL151 is available in multiple lengths from 2" to 12" long.

The DL151 differs from the DL067 large area tunnel in being smaller, suitable for linescan based inspection applications, and has no options for port locations or size.



Medium Intensity



16 Available Wavelengths



Multiple Control Options



1-2 Week BTO Lead Times Typical

General Information

General Specifications

Category	Specification			Detail	
Optical	Available Wavelengths			White, 455 nm, 470 nm, 530 nm, 590 nm, 625 nm, 850 nm, 940 nm	
	Available Lensing			No Lenses	
	Available Light Conditioning			None	
Electrical	Power Consumption Info			See Power Requirements on Page 8	
	Cable Info			80" -0/+6" Long (2 m -0/+150 mm), 105 °C Rated, Foil Shield w/ Drain	
Mechanical	Sizing Info	Standard	Length	2.67"(67.7mm) to 12.67"(321.7mm)	See Page 7 for More Details
			Width	3.07"(77.9mm)	
			Height	1.60"(40.7mm)	
	Weight Info (Standard)			~ 0.93 lbs (~421 g) per 12" Unit Length	
	Mounting Info			M6 Mounting Nut Channel	
Material Info			Anodized Aluminum Housing, Nylon Strain Relief, PVC Cable Jacket, Steel Black Oxide & Zinc Plated Steel		
Thermal	Operating Case Temperatures			25 °C to 60 °C	
	Operating Ambient Temperatures			0 °C to 35 °C	
Certification	Compliance			CE, RoHS, IEC 62471	
	IP Rating			Not Rated	
	Lumen Maintenance - White Only			L70 (50,000 Hours)	

General Information - Continued

Part Number Key

Model	Emitting Length (in)	-	Peak Wavelength	Connector/Control	-	Alternative Connector
DL151	XX	-	XXX	XX	-	XXX
DL151	02" increments from 02" to 70"		455 (royal blue)	C1		M8 ¹
			470 (blue)	C5		M12 ¹
			530 (green)	IC		
			590 (amber)	I3		
			625 (red orange)	I3S		
			850 (IR)	I4		
			940 (IR)	24		
			WHI (white)			
more info on page	7		4	9		11

Example Part Numbers:
DL15112-625C1
DL15106-WHI3

¹Available with 24, IC, I3, I3S, and I4 options only

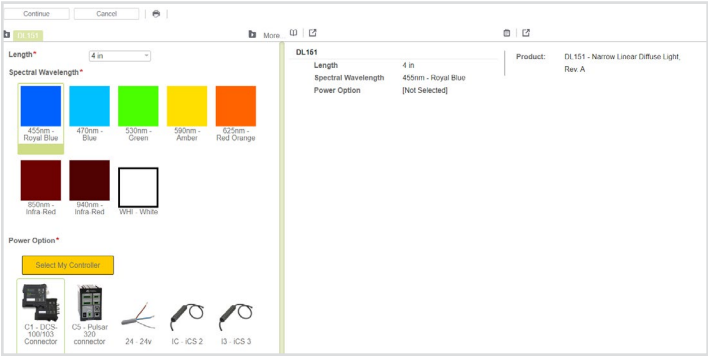
In Stock

Unavailable

Lead Times

Stock products ship within three days.
Build-to-Order custom products ship within one to two weeks.

Configurator

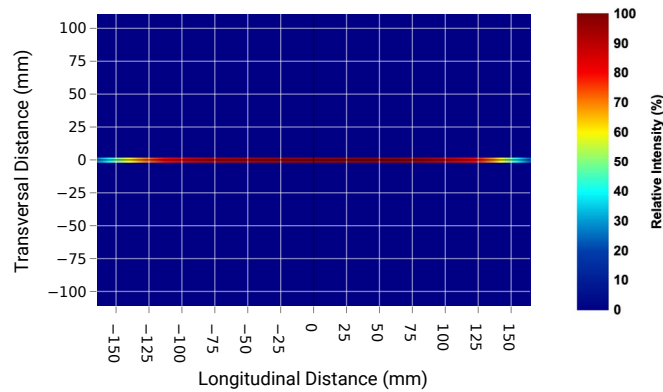


Need a build-to-order custom lighting solution in 2 weeks or less? Advanced Illumination's online configurator helps you tailor our DL151 Narrow Linear Diffuse Light to your specific needs. For a guided configuration, [visit our online configurator](#).

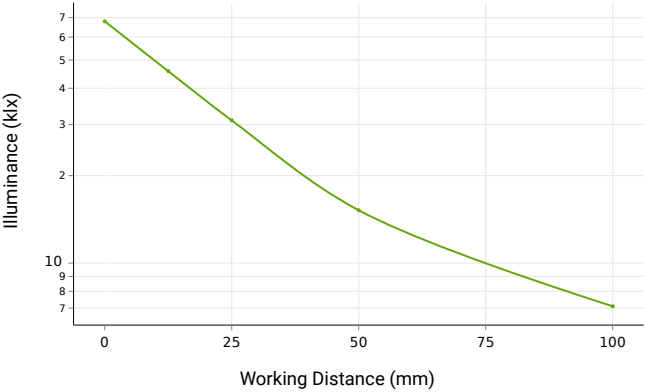
Optical Information

Intensity Characteristics

Intensity Distribution Image at 25 mm Working Distance

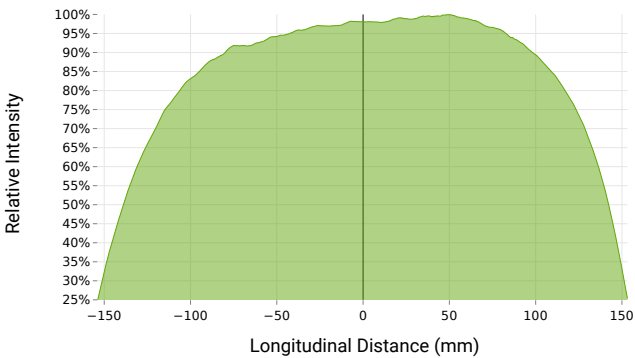


Illuminance vs Working Distance

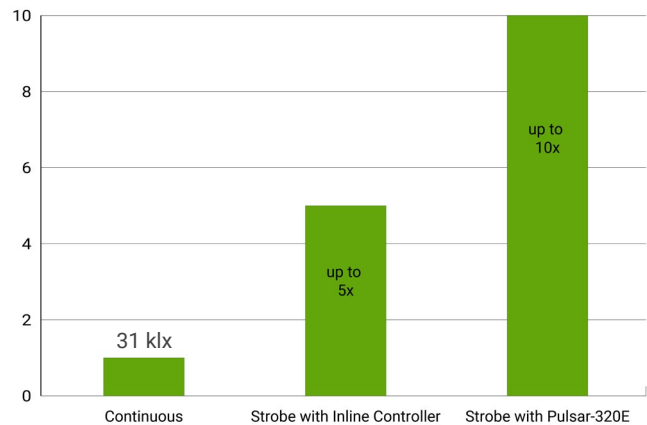


Uniformity

Line Intensity Distribution Profile at 25 mm Working Distance



Continuous vs Strobe Intensity

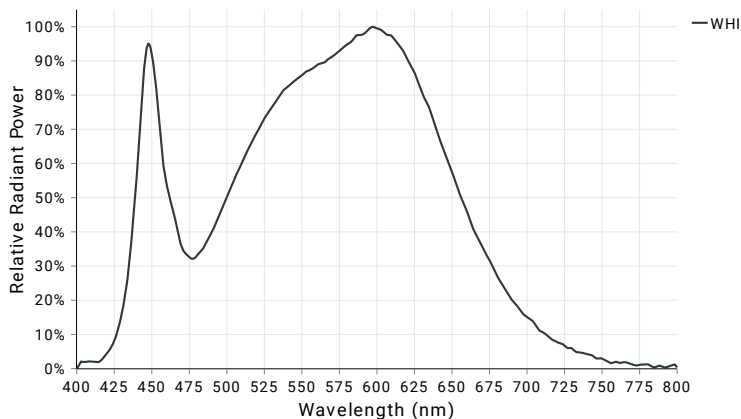


Under continuous operation, a white DL151 unit will output an **illuminance of 31 klx** and an **irradiance of 105.4 W/m²** at a 25 mm working distance. For applications that require higher output, the DL151 Series has been engineered to be overdrive strobe capable. When configured with AI's strobe enabled Inline Controller (I3, and I3s), the DL151 is capable of outputting up-to 5X continuous levels. When configured with a C5 connector, compatible with AI's Pulsar 320E, a **DL151 can be strobed up-to 10X continuous intensity levels.**

Disclaimer: The measurements provided above are for approximations only and may vary depending on the method of measurement and the specific configuration being measured.

Optical Information - Continued

White Spectral Profile

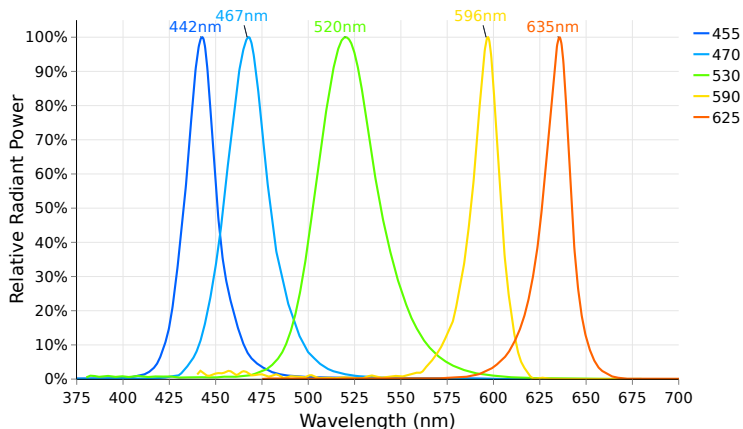


White LED illumination is the most commonly used machine vision lighting configuration. It is often the default choice when specific features of interest do not require color-based highlighting. However, [white LEDs can vary in color temperature between different lighting families, which can impact machine vision systems](#), specifically when matching white light sources.

The DL151 Series white LEDs have a relatively neutral color correlated temperature (CCT) of **5500 K**.

For a more detailed look at the white spectral data, download the [csv file of the raw spectral values](#) and refer to our [Product Spectra Distribution Charts PDF](#).

Visible Spectral Profiles

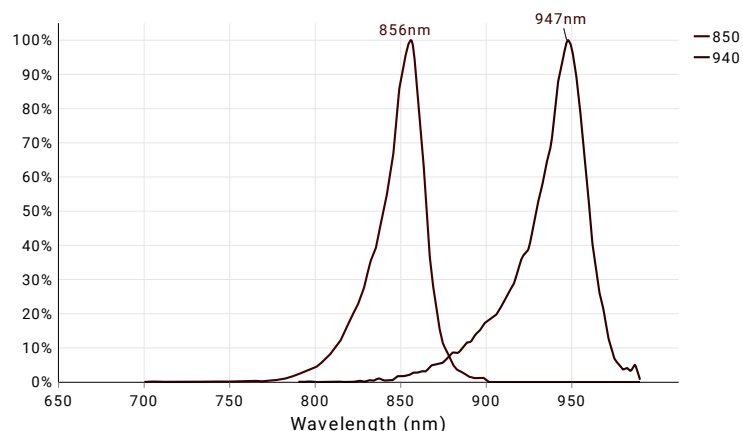


Visible color illumination consists of using wavelengths between 400-700 nm to either create or eliminate contrast on an inspection subject based on differences in a materials color hue. When referring to a color wheel, simply remember the following: like colors reflect and brighten surfaces; conversely, opposing colors absorb and darken surfaces.

The DL151 Series is available in **455 nm, 470 nm, 530 nm, 590 nm, and 625 nm** configurations.

For a more detailed look at the visible color spectral data, download the [csv file of the raw spectral values](#) and refer to our [Product Spectra Distribution Charts PDF](#).

Non-Visible Spectral Profiles



Near-infrared (NIR) imaging is a machine vision technique using longer wavelengths of 700-1000 nm to penetrate specific materials that are otherwise opaque under the visible spectrum. When paired with a NIR camera, a NIR light can be ideal for applications such as fill level inspection, circuit board inspection, food safety inspection, and medical imaging.

The DL151 Series is available in **850 nm and 940 nm** configurations.

For a more detailed look at the NIR spectral data, download the [csv file of the raw spectral values](#) and refer to our [Product Spectra Distribution Charts PDF](#).

Disclaimer: The measurements provided above are for approximations only and may vary depending on the method of measurement and the specific configuration being measured.

Optical Information - Continued

Photobiological Risk Factors

Group	Description	Affected Wavelengths (nm)
Exempt	No Photobiological Hazard	850, 940
Group 1	No Photobiological hazard under normal behavioral limitations	455, 470, 530, 590 , 625, WHI
Group 2	Does not pose a hazard due to aversion response to bright light or thermal discomfort	N/A

Advanced Illumination's lighting products have been tested and classified to IEC standards by accredited testing services. For more information on photobiological risk factors, please view the following PDF: <https://www.advancedillumination.com/wp-content/uploads/2019/04/IEC-040119.pdf>

Cleaning Guidelines



To clean our light's optics, it is best to only clean when necessary. Dusting is always the first step in cleaning your optics. Wiping a dusty optic is like cleaning it with sandpaper. So always dust with a canned air duster or compressed and filtered air before wiping any optic. If the dusted optic has no visible stains after you dust it, then remember: "If it's not dirty, don't clean it." Avoid wiping optics when possible.

If dusting did not clean the lens or the lens has stains, use only de-ionized water and mild dish soap with a low lint cloth designed for optics to avoid damage to the optic by any harsh chemicals.

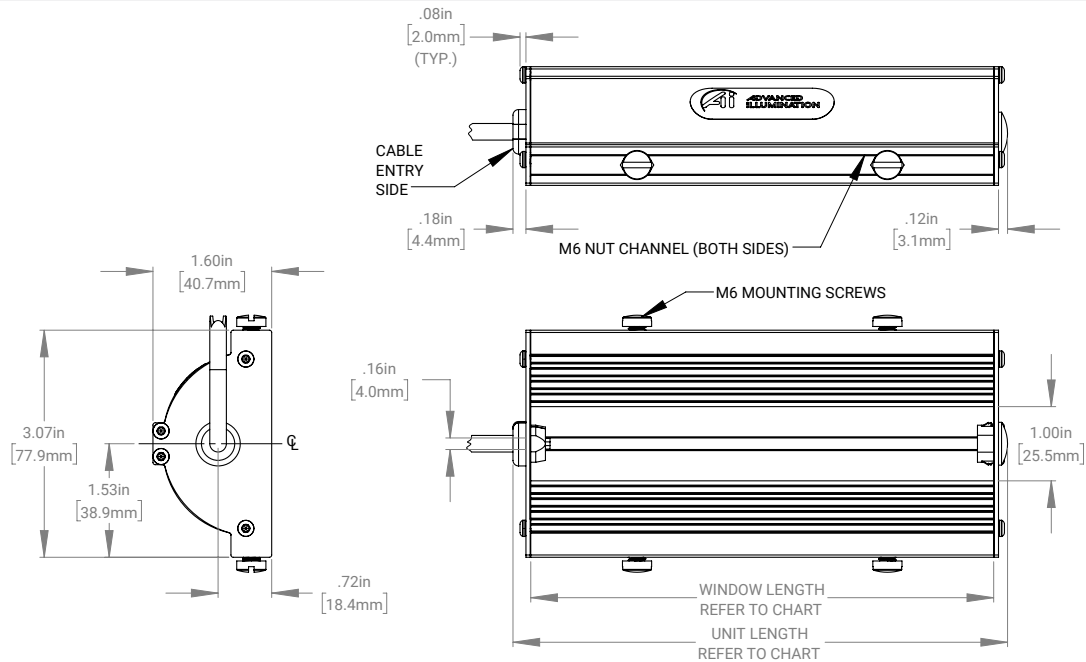
Polarizers, beam splitters and collimated films should never be wiped with any type of cloth or solvent, only use the air dusting method to clean these types of optics.

The aluminum housing can be wiped down when dusting is not a sufficient means to thoroughly clean.

Mechanical Information

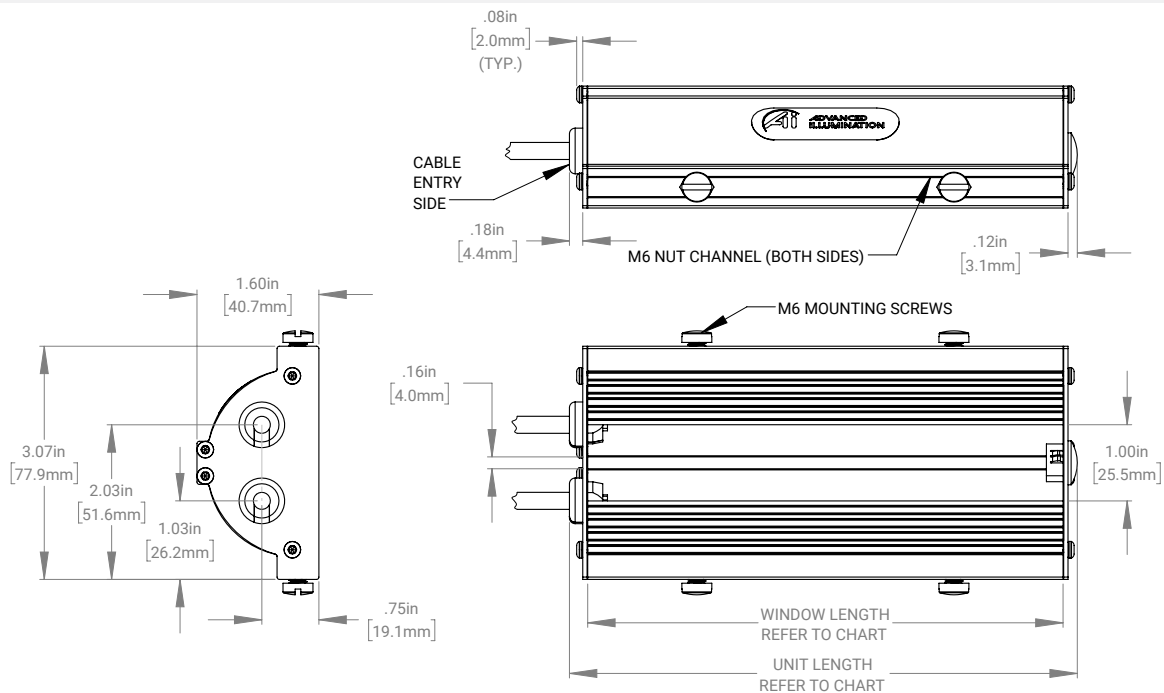
Installation Drawings

Single Cable Configuration



For full installation drawings and complete CAD models of this single cable configuration, please visit the [downloads section of the product webpage](#).

Dual Cable Configuration



For full installation drawings and complete CAD models of this dual cable configuration, please visit the [downloads section of the product webpage](#).

Mechanical Information

Sizing Info

Part Number	Length (Inches)	Length (Millimeters)	Power Options
	Unit	Unit	
DL15102	2.67	67.82	C1 /C5/ 24 / IC / I3 / I3S
DL15104	4.67	118.62	C1 /C5/ 24 / IC / I3 / I3S
DL15106	6.67	169.42	C1 /C5/ 24 / IC / I3 / I3S
DL15108	8.67	220.22	C1 /C5/ 24 / IC / I3 / I3S
DL15110	10.67	271.02	C1 /C5/ 24 / IC / I3 / I3S
DL15112	12.67	321.82	C1 /C5/ 24 / IC / I3 / I3S
DL15114	14.67	372.62	C1 /C5/ 24 / IC / I3 / I3S
DL15116	16.67	423.42	C1 /C5/ 24 / IC / I3 / I3S
DL15118	18.67	474.22	C1 /C5/ 24 / IC / I3 / I3S
DL15120	20.67	525.02	C1 /C5/ 24 / IC / I3 / I3S
DL15122	22.67	575.82	C1 /C5/ 24 / IC / I3 / I3S
DL15124	24.67	626.62	C1 /C5/ 24 / IC / I3 / I3S
DL15126	26.67	677.42	C1 /C5/ 24
DL15128	28.67	728.22	C1 /C5/ 24
DL15130	30.67	779.02	C1 /C5/ 24
DL15132	32.67	829.82	C1 /C5/ 24
DL15134	34.67	880.62	C1 /C5/ 24
DL15136	36.67	931.42	C1 /C5/ 24
DL15138	38.67	982.22	C5/ 24
DL15140	40.67	1033.02	C5/ 24
DL15142	42.67	1083.82	C5/ 24
DL15144	44.67	1134.62	C5/ 24
DL15146	46.67	1185.42	C5/ 24
DL15148	48.67	1236.22	C5/ 24
DL15150	50.67	1287.02	24
DL15152	52.67	1337.82	24
DL15154	54.67	1388.62	24
DL15156	56.67	1439.42	24
DL15158	58.67	1490.22	24
DL15160	60.67	1541.02	24
DL15162	62.67	1591.82	24
DL15164	64.67	1642.62	24
DL15166	66.67	1693.42	24
DL15168	68.67	1744.22	24
DL15170	70.67	1795.02	24

Electrical Information







Power Requirements

Current Required for Power Supply Sizing





Wavelengths (nm)	Configured w/ Voltage Drive (24)	Configured w/ Standard Controller (C1, C5, IC, I3, I3S, I4)
WHI, 455, 470, 530	0.060A per 2 inch increment	0.070 per 2 inch increment
590, 625, 850, 940	0.060A per 2 inch increment	0.050A per 2 inch increment

Note: All Advanced Illumination lights and controllers are nominally powered by 24V DC unless otherwise noted. Strobe overdriving with controller based models may require more current and voltage overhead. The values above do not include background current draw from the controller (~100 mA total).

Control Options

Controller Image	Controller Details	Connector Image
	<p>DCS Single Output Controller - Compatible with C1 Configurations PN: DCS-100E</p> <p>The DCS-100E is a compact, din-rail mounted general-purpose external controller with one C1 output connector, wired with three channels. Capable of providing single channel control or multi-channel control for RGB compatible lights.</p> <p>Output Power: 90 W Max Continuous, 540 W Max Pulsed (Overdrive Strobe) Output Current: 4.5A Max Continuous, 15 A Max Pulsed I/Os: 3 External Trigger Inputs Interface: 10/100 Ethernet with Software and browser-based GUIs. SDKs are also available.</p> <p>For more information about our DCS-100E, please visit the controller product page.</p>	
	<p>DCS Triple Output Controller - Compatible with C1 Configurations PN: DCS-103E</p> <p>The DCS-103E is a din-rail mounted general-purpose multi-light controller with three C1 output connectors. Capable of driving three lights in sync or asynchronously.</p> <p>Output Power: 30 W Max Continuous / Output, 180 W Max Pulsed / Output Output Current: 1.5A Max Continuous / Output, 5 A Max Pulsed / Output I/Os: 3 External Trigger Inputs Interface: 10/100 Ethernet with Software and browser-based GUIs. SDKs are also available.</p> <p>For more information about our DCS-103E, please visit the controller product page.</p>	
	<p>Pulsar 320E High Current Controller - Compatible with C5 Configuration PN: Pulsar 320E</p> <p>The Pulsar 320E is a high-power, dual output, pulse-only controller geared for overdriving driving lights at very short flash durations with very high current.</p> <p>Output Power: 2500 W Max Pulsed / Output Output Current: 50 A Max Pulsed / Output I/Os: 2 External Trigger Inputs Interface: 10/100 Ethernet with Software GUI. SDKs are also available.</p> <p>For more information about our Pulsar 320E, please visit the controller product page.</p>	

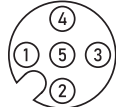
Electrical Information - Continued

Controller Image	Controller Details	Connector Image
	Inline Controller - Continuous Only - IC Configurations <i>PN: N/A</i> <p>The IC is an inline, cable-mounted continuous-only controller configured/wired directly for the ordered light head.</p> <p>Output Power: 25 W Max Continuous Output Current: 1.25 A Max Continuous I/O: 1 0-10 V Analog Dimming Input Interface: Direct Cable (flying leads or optional connector)</p> <p>For more information about our IC Controller please visit the controller product page.</p>	
	Inline Controller - Strobe and Continuous - I3 & I3S Configurations <i>PN: N/A</i> <p>The I3 and I3S are inline, cable-mounted continuous and pulse (overdrive strobe) capable controllers configured/wired directly for the ordered light head. When operated in pulsed mode, the I3 is a default-on device on power up, whereas the I3S is default-off, requiring a trigger to illuminate.</p> <p>Output Power: 25 W Max Continuous, 125 W Max Pulsed Output Current: 1.25 A Max Continuous, 8 A Max Pulsed (Load Dependent) I/Os: 1 Gated Trigger Signal, 1 0-10 V Analog Dimming Input Interface: Direct Cable (flying leads or optional connector)</p> <p>For more information about our I3/I3S Controller, please visit the controller product page.</p>	
	Inline Controller - Strobe and Continuous - I4 Configurations <i>PN: N/A</i> <p>The I4 is an inline, cable-mounted continuous and pulse (overdrive strobe) capable controller configured/wired directly for the ordered light head. The I4 can either be operated with a PNP or NPN trigger signal.</p> <p>Output Power: 50 W Max Continuous, 150 W Max Pulsed Output Current: 2.1 A Max Continuous, 8 A Max Pulsed (Load Dependent) I/Os: 1 Gated Trigger Signal, 1 0-10 V Analog Dimming Input Interface: Direct Cable (flying leads or optional connector)</p> <p>For more information about our IC Controller please visit the controller product page.</p>	
	24V Driver - Continuous Only - 24 Configurations <i>PN: N/A</i> <p>24V option allows lights to operate continuous output with 24V connection and no additional controllers.</p> <p>Modes: Continuous, can be wired to some 3rd party controllers or external relays for gated operation Interface: Direct cable (flying leads or connector options)</p>	

Electrical Information - Continued

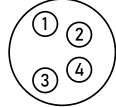
Inline Control Option Wiring Information

Standard Flying Lead and Optional M12 Connector Pinout Functions

Pin (M12)	Wire Color	24V Functions	IC Functions	I3/I3S Functions	I4 Functions	M12 Pinout
1	BROWN	24V DC	24V DC	24V DC	24 V DC	 5-Position Male Connector
2	WHITE	N/A	0-10V Analog Control	Reserved	NPN/Active Low Trigger	
3	BLUE	DC GND	DC GND	DC GND	DC GND	
4	BLACK	N/A	Gate Low	PNP/Active High Trigger	PNP/Active High Trigger	
5	GRAY	N/A	N/A	0-10V Analog Control	0-10 V Analog Dimming	



The functions above are only applicable when ordering an 24, IC, I3, I3s, or I4 power configuration with our without an M12 connector. For more wiring information pertaining to strobing and dimming functionality, please download the controller manuals and datasheets.

Optional M8 Connector Pinout Functions





Pin (M8)	Wire Color	24V Functions	IC Functions	I3/I3S Functions	I4 Functions	M8 Pinout
1	BROWN	24V DC	24V DC	24V DC	24 V DC	 4-Position Male Connector
2	WHITE	N/A	0-10V Analog Control	Reserved	Active Low Trigger	
3	BLUE	DC GND	DC GND	DC GND	DC GND	
4	BLACK	N/A	Gate Low	Active High Trigger	Active High Trigger	

The functions above are only applicable when ordering an 24, IC, I3, I3s, or I4 power configuration with our without an M8 connector. For more wiring information pertaining to strobing and dimming functionality, please download the controller manuals and datasheets.

Accessories

Category	Accessory Image	Accessory Detail
Power Supply		24 Volt DC Power Supply PN: PS24-TL This convenient power source is a universal AC input switching power supply with a regulated output DC current. The power supply comes with an LED Power Indicator, tinned leads marked Positive (+) and Negative (-) and 2 WAGO connectors for simplified assembly. For more information about our 24 Volt DC Power Supply, please visit this webpage .
Dimmer		Manual Dimming Accessory for the IC, I3 and I3s PN: DCS-MP The DCS-MP is a 30-position potentiometer, detented for precision level control and provides repeatable dimming with cable inline controllers. Features include DIN-rail mountable, a flip up cover to prevent accidental adjustments, spring clamp wiring terminal for flying leads or an M12 connector for use with the IC or I3/I3S Inline Controllers. For more information about our Manual Dimming Accessory please visit this webpage .
		Manual Dimming Accessory for the IC PN: MP-ICS The MP-ICS is a dimmer which is designed for use on lights with the IC Inline Controller. This unit provides for 0 – 100% intensity control. It is NOT COMPATIBLE with LLI37, BLI38, LLI67, and BLI68 "IC" Lights or lights built with the "24v controller" option. For more information about our Manual Dimming Accessory, please visit this webpage .

Accessories - Continued

Category	Accessory Image	Accessory Detail
Extension Cable		DCS-100E/103E Extension Cable, Single Light Power Cable - C1 Configuration <i>PN: LC-XX-S</i> <p>This extension cable was designed for applications requiring power cables longer than the standard 2 meters provided with Ai lights. This single light cable features a single male and single female 7 pin locking connector (C1) and can be purchased in 3 - 15-meter lengths.</p> <p>For more information about our DCS-100E/103E Extension Cable, Single Output, please visit this webpage.</p>
		DCS-100E/103E Extension Cable, Dual Light Power Cable - C1 Configuration <i>PN: LC-XX-Y</i> <p>This extension cable was designed for applications requiring two identical lights to be powered through a single controller. These Y cables feature a single male and dual female 7 pin locking connectors (C1) and can be purchased in 3 - 15-meter lengths. See attached spec sheet for compatible light configuration.</p> <p>For more information about our DCS-100E/103E Extension Cable, Split Output, please visit this webpage.</p>
Extension Cable		Pulsar 320E Extension Cable - C5 Configuration <i>PN: LC-XX-S-C5</i> <p>This extension cable was designed for applications requiring power cables longer than the standard 2 meters provided with Ai lights. This single light cable features a single male and single female Pulsar 320 connector (C5) and can be purchased in 3 - 15 meter lengths.</p> <p>For more information about our Pulsar 320E Extension Cable, please visit this webpage.</p>
Adaptor Cable		Cognex Gen2 Inline Controller Adaptor Cable <i>PN: AD-I3-CGX2</i> <p>This cable adaptor is for connecting I3/I3S configured lights with Cognex Gen2 Cameras, and comes with a male to female M12 connectors.</p> <p>For more information about our Cognex Gen2 Inline Controller Adaptor Cable, please visit this webpage.</p>
Filters		Camera Lens Band Pass Filters <i>PN: BPXXX-YYY</i> <p>Eliminating all but a narrow band of light (+/- 40nm) centered on the specified wavelength, band pass filters are used to enhance colors, or to stop unwanted ambient light from reaching the camera. Filtering can replace existing shrouds, simplifying the physical set up of an inspection site. Ai offers 635nm and 660nm band pass filters to fit several different lens sizes.</p> <p>For more information about our Camera Lens Band Pass Filters, please visit this webpage.</p>

Additional Information

Warranty

Every Advanced illumination, Inc. (Ai) product is thoroughly inspected and tested before leaving the factory. Products are warranted to be free of defects in workmanship and materials for a period of FIVE YEARS from the original date of purchase. Should a defect develop during this period, customers may return the complete product, freight prepaid, to one of Ai's distributors or to the Ai factory. All product warranty returns require a Return Merchandise Authorization (RMA) number which is obtained from Customer Service. The RMA number must be clearly marked on the outside of the package. Ai will inspect the unit, and if a defect is found will, at our option, repair or replace the product without charge. Ai disclaims liability for any implied warranties, including implied warranties of "merchantability" and "fitness for a specific purpose." For products under warranty that have since been discontinued, Ai will make an effort to replace with equivalent parts; for circumstances that do not allow for equivalent replacement, Ai reserves the right to repair or replace these products with an updated version. Ai cannot be held responsible for the unauthorized or inappropriate use of its products. Any unauthorized repair or modifications will result in a voided warranty. No Liability for Consequential Damages: In no event shall Ai be liable for any consequential, special, incidental, or indirect damages of any kind arising from the sale or use of the products.

Compliance

Our lighting products are designed and tested to meet CE, RoHS, and IEC standards. As a global ISO 9001 certified company, we understand the importance of compliance and perform accelerated testing on every product before shipment. For more information on our compliance standards, please see our compliance documentation here: <https://www.advancedillumination.com/services/compliance-statements/>

Electromagnetic Compatibility

This product was tested and complies with the regulatory requirements and limits for electromagnetic compatibility (EMC) as stated in the product specifications. These requirements and limits are designed to provide reasonable protection against harmful interference only when the product is operated in its intended industrial electromagnetic environment. To minimize the potential for electromagnetic interference or unacceptable performance degradation, install and use this product in strict accordance with the instructions in the product documentation.

Customer Service

For information on existing orders, or to make an order adjustment, contact us Monday through Friday 8:00 am to 5:00 pm ET or send an email to orders@advancedillumination.com.

Company Information

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