LL232

MicroBrite™ Line Lights
Product Datasheet

ADVANCED ILLUMINATION
by Exaktera

Compact, Space-Saving Design
Deisgned with a Fresnel lens for tight work spaces and relatively short working distance linescan applications

Scalable Extrusion-Based Housing
Built with extrusion-based aluminum construction allowing for linear, one-dimensional scalability, while maintaining structural rigidity and durability

High Power LEDs
Built with industrial grade LEDs capable of high output continuous operation, all while maintaining a long lifespan

M4 Mounting Channel
Equipped with an M4 mounting channel on its base, allowing for highly adjustable positioning

LL232 Series Description

Part of the MicroBrite Series of compact, yet powerful lights, the LL232 linelight is designed to be placed into smaller work spaces that will not accommodate standard high intensity line lights.

The LL232 utilizes a Fresnel focusing lens and high thermal efficiency that is a hallmark of the MicroBrite Series light heads.

Other than aforementioned smaller footprint, the LL232 differs from from the standard LL137/LL167/LL330 linescan lights in not having an embedded driver, limited lengths, offering 1 optimal line focus at 75mm working distance and less intensity.

- **High Intensity**
- **Scalable Linear Design**
- **6 Wavelengths Available**
- **Multiple Control Options**
- **1-2 Week BTO Lead Times Typical**

General Information

General Specifications

Certification	Specification			Detail	
Optical	Available Wavelengths			White, 455nm, 660nm, 730nm, 850nm, 940nm	
	Available Lensing			No Lenses	
	Available Light Conditioning			None	
Electrical	Power Consumption Info			See Power Requirements on Page 8	
	Cable Info			80" -0/+6" Long (2 m -0/+150 mm), 105 °C Rated, Foil Shield w/ Drain	
Mechanical	Sizing Info	Standard	Length	2.87"(72.9mm) to 30.87"(784.1mm)	See Page 7 for More Details
			Width	0.79"(20.0mm)	
			Height	0.79"(20.1mm)	
	Weight Info (Standard)			~ 1.68 lbs (~762 g) per 150mm Unit Length	
	Mounting Info			M4 Mounting Nut Channel	
	Material Info			Anodized Aluminum Housing, Acrylic Window, Nickel Plated Brass Strain Relief, PVC Cable Jacket, Steel Black Oxide Fasteners	
Thermal	Operating Case Temperatures			25 °C to 60 °C	
	Operating Ambient Temperatures			0 °C to 35 °C	
Certification	Compliance			CE, RoHS, IEC 62471	
	IP Rating			Not Rated	
	Lumen Maintenance - White Only			L70 (50,000 Hours)	

General Information - Continued

Part Number Key

Model	-	Emitting Length (mm)	Peak Wavelength	Connector/Control	-	Alternative Connector
LL232	-	XXX	XXX	X	-	XXX
LL232		050 to 750	455 (blue)	C1		M8[1]
		(50 mm increments from 50 to 750 mm)	660 (red)	C5		M12[1]
			730 (IR)	IC		
			850 (IR)	I3		
			940 (IR)	I3S		
			WHI (white)	24		
more info on page		7	4	8		10

Example Part Numbers:
LL232-050WHIC1
LL232-200660IC-M12

[1] Only available with IC, I3, I3S and 24 control options

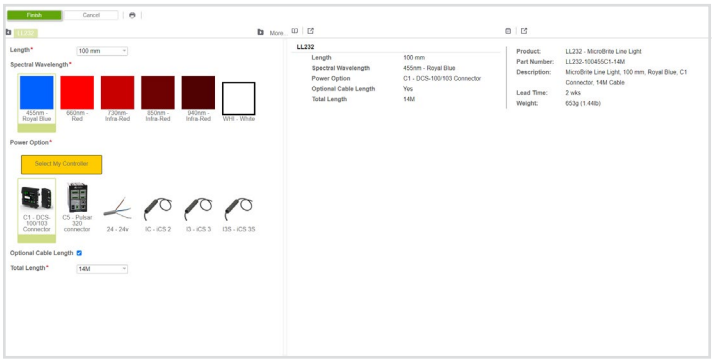
In Stock

N/A

Lead Times

Stock products ship within three days.
Build-to-Order custom products ship within one to two weeks.

Configurator

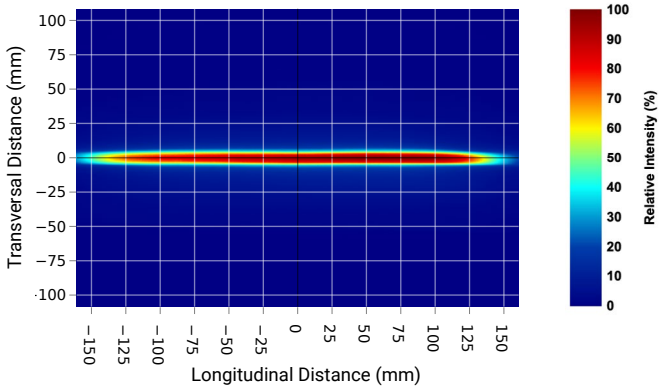


Need a build-to-order custom lighting solution in 2 weeks or less? Advanced Illumination's online configurator helps you tailor our LL232 MicroBrite™ Line Lights to your specific needs. For a guided configuration, visit our online configurator.

Optical Information

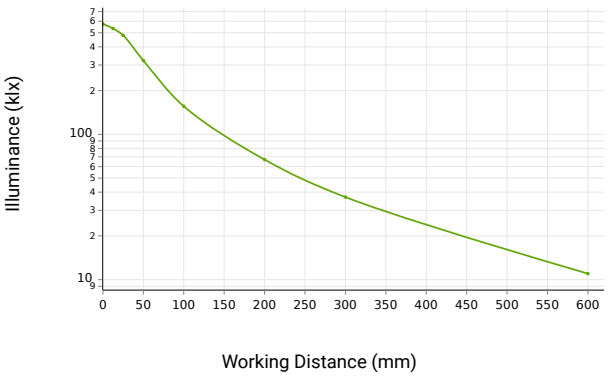
Intensity Characteristics

Intensity Distribution Image at 50 mm Working Distance



Intensity distribution sample image was taken with a 300 mm white LL232 unit.

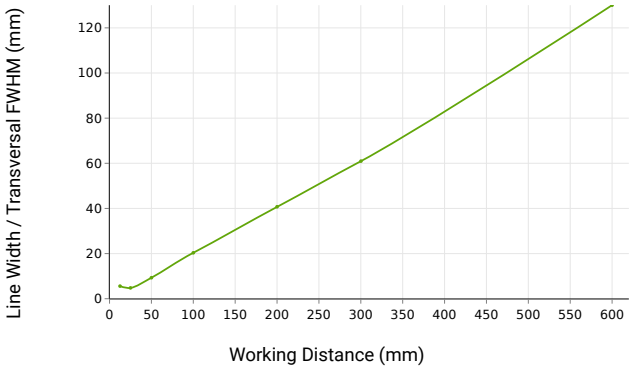
Illuminance vs Working Distance



Illuminance data was collected using a 300 mm white LL232 unit.

Line Width

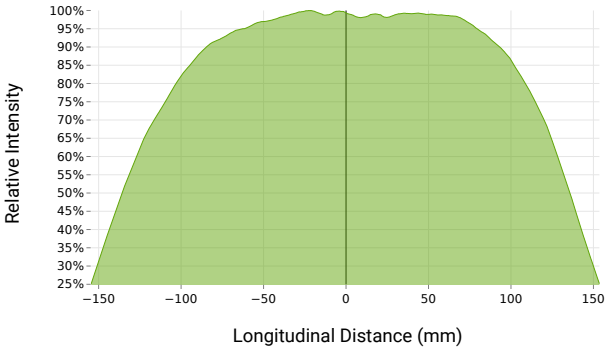
Line Width vs Working Distance



Line width data was collected using a 300 mm white LL232 unit.

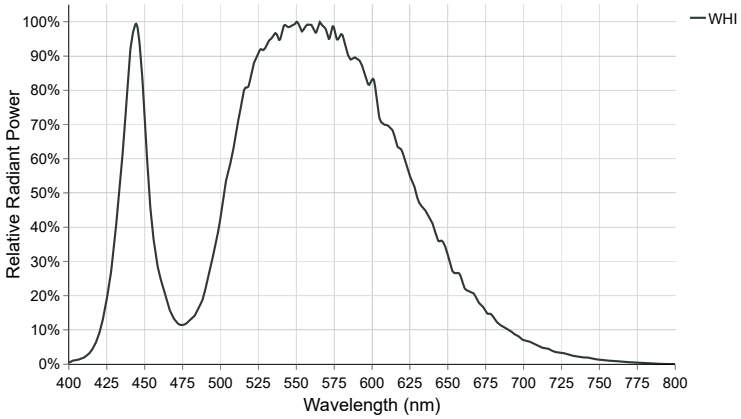
Uniformity

Longitudinal Intensity Distribution Profile at 100 mm Working Distance



Longitudinal intensity distribution data was collected using a 300 mm white LL232 unit.

White Spectral Profile



White LED illumination is the most commonly used machine vision lighting configuration. It is often the default choice when specific features of interest do not require color-based highlighting. However, white LEDs can vary in color temperature, which can impact machine vision systems, specifically when matching white light sources.

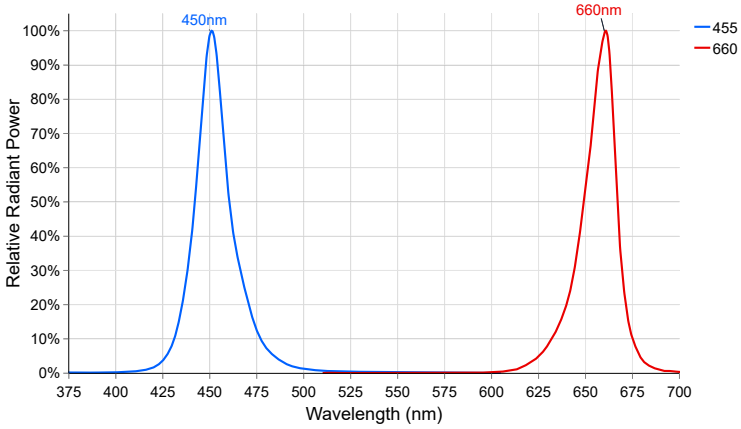
The LL232 Series white LEDs have a relatively neutral color correlated temperature (CCT) of **6500 K.**

For a more detailed look at the white spectral data, download the csv file of the raw spectral values and refer to our Product Spectra Distribution Charts PDF.

Disclaimer: The measurements provided above are for approximations only and may vary depending on the method of measurement and the specific configuration being measured.

Optical Information - Continued

Visible Spectral Profiles

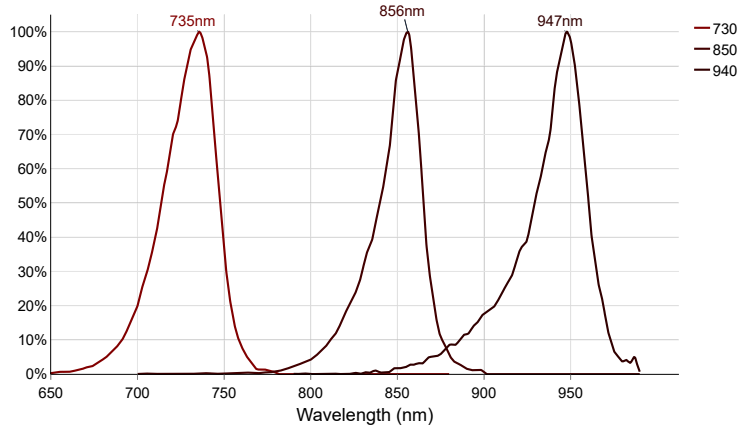


Visible color illumination consists of using wavelengths between 400-700 nm to either create or eliminate contrast on an inspection subject based on differences in a features color hue. When referring to a color wheel, simply remember the following: like colors reflect and brighten surfaces; conversely, opposing colors absorb and darken surfaces.

The LL232 Series is available in **455 nm and 660 nm** configurations.

For a more detailed look at the visible color spectral data, download the csv file of the raw spectral values and refer to our Product Spectra Distribution Charts PDF.

Non-Visible Spectral Profiles



Near-infrared (NIR) imaging is a machine vision technique using longer wavelengths of 700-1000 nm to penetrate specific materials that are otherwise opaque to under the visible spectrum.

The LL232 Series is available in **730 nm, 850 nm, and 940 nm** configurations.

For a more detailed look at the NIR spectral data, download the csv file of the raw spectral values and refer to our Product Spectra Distribution Charts PDF.

Disclaimer: The measurements provided above are for approximations only and may vary depending on the method of measurement and the specific configuration being measured.

Optical Information - Continued

Photobiological Risk Factors

Group	Description	Affected Wavelengths (nm)
Exempt	No Photobiological Hazard	730, 850, 940
Group 1	No Photobiological hazard under normal behavioral limitations	455, 660, WHI
Group 2	Does not pose a hazard due to aversion response to bright light or thermal discomfort	N/A

Advanced Illumination's lighting products have been tested and classified to IEC standards by accredited testing services. For more information on photobiological risk factors, please view the following PDF: https://www.advancedillumination.com/wp-content/uploads/2019/04/IEC-040119.pdf

Cleaning Guidelines

To clean our light's optics, it is best to only clean when necessary. Dusting is always the first step in cleaning your optics. Wiping a dusty optic is like cleaning it with sandpaper. So always dust with a canned air duster or compressed and filtered air before wiping any optic. If the dusted optic has no visible stains after you dust it, then remember: "If it's not dirty, don't clean it." Avoid wiping optics when possible.

If dusting did not clean the lens or the lens has stains, use only de-ionized water and mild dish soap with a low lint cloth designed for optics to avoid damage to the optic by any harsh chemicals.

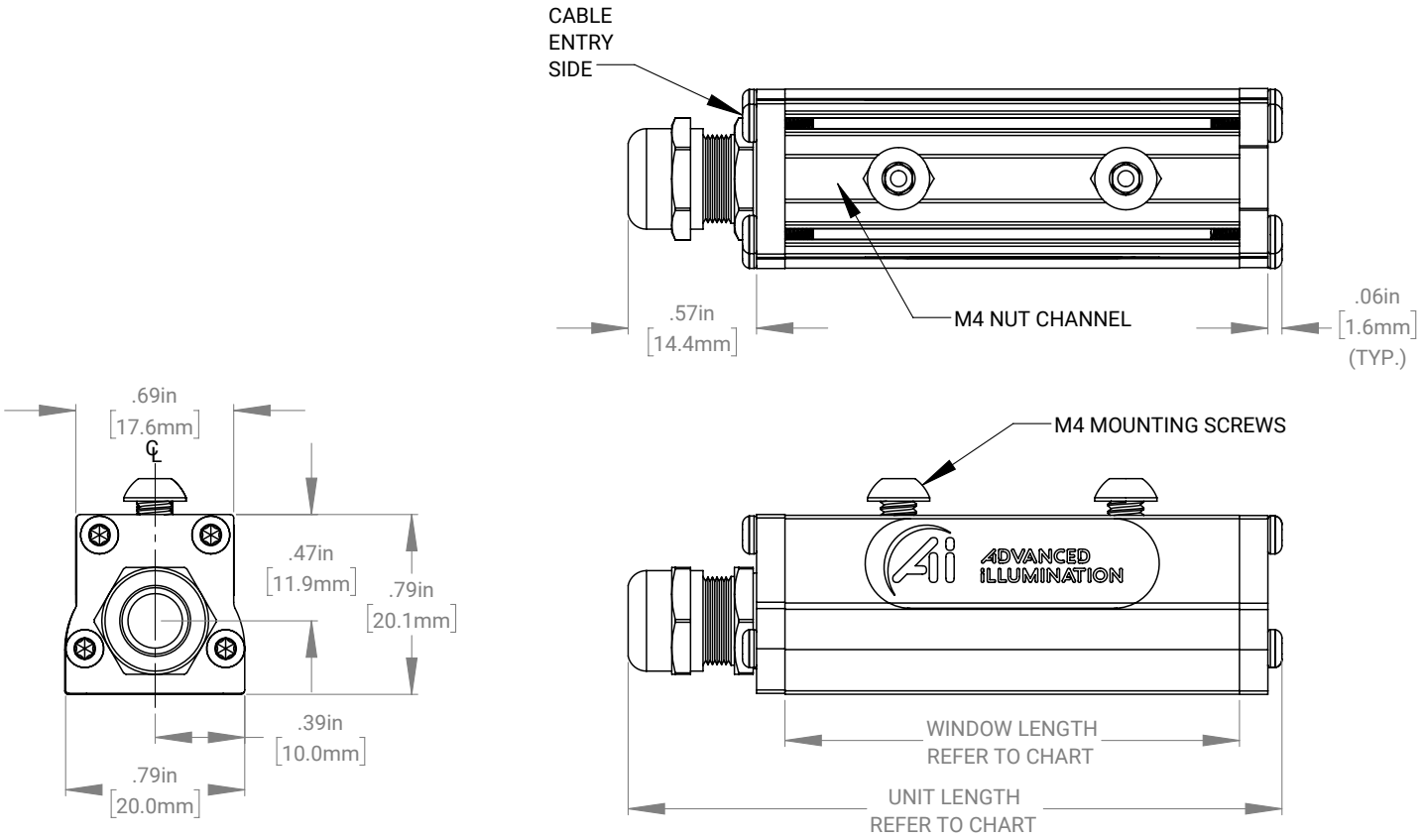
Polarizers, beam splitters and collimated films should never be wiped with any type of cloth or solvent, only use the air dusting method to clean these types of optics.

The aluminum housing can be wiped down when dusting is not a sufficient means to thoroughly clean.

Disclaimer: The measurements provided above are for approximations only and may vary depending on the method of measurement and the specific configuration being measured.

Mechanical Information

Installation Drawings



For full installation drawings and complete CAD models of this non-sealed configuration, please visit the downloads section of the product webpage.

Sizing Chart

Part Number	Length (Inches)		Length (Millimeters)		Power Options
	Unit	Window	Unit	Window	
LL232-050	2.87	2.00	72.90	50.80	C1 /C5/ 24 / IC / I3 / I3S
LL232-100	4.87	4.00	123.70	101.60	C1 /C5/ 24 / IC / I3 / I3S
LL232-150	6.87	6.00	174.50	152.40	C1 /C5/ 24 / IC / I3 / I3S
LL232-200	8.87	8.00	225.30	203.20	C1 /C5/ 24 / IC / I3 / I3S
LL232-250	10.87	10.00	276.10	254.00	C1 /C5/ 24 / IC / I3 / I3S
LL232-300	12.87	12.00	326.90	304.80	C1 /C5/ 24 / IC / I3 / I3S
LL232-350	14.87	14.00	377.70	355.60	C1 / C5 /24
LL232-400	16.87	16.00	428.50	406.40	C1 / C5 /24
LL232-450	18.87	18.00	479.30	457.20	C1 / C5 /24
LL232-500	20.87	20.00	530.10	508.00	C1 / C5 /24
LL232-550	22.87	22.00	580.90	558.80	C1 / C5 /24
LL232-600	24.87	24.00	631.70	609.60	C1 / C5 /24
LL232-650	26.87	26.00	682.50	660.40	C1 / C5 /24
LL232-700	28.87	28.00	733.30	711.20	C1 / C5 /24
LL232-750	30.87	30.00	784.10	762.00	C1 / C5 /24

Electrical Information

Power Requirements

Current Required for Power Supply Sizing

Wavelengths (nm)	Configured w/ Voltage Drive (24)	Configured w/ Standard Controller (C1, C5, IC, I3, I3S)
WHI, 455	0.120A per 50 mm increment	0.150A per 50 mm increment
660, 730	0.120A per 50 mm increment	0.130A per 50 mm increment
850, 940	0.120A per 50 mm increment	0.120A per 50 mm increment

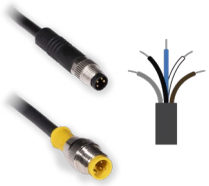
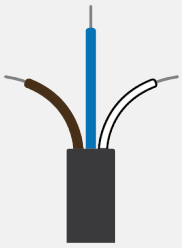
Note: All Advanced Illumination lights and controllers are nominally powered by 24V DC unless otherwise noted. Strobe overdriving with controller based models may require more current and voltage overhead. The values above do not include background current draw from the controller (~100 mA total).

Control Options

Controller Image	Controller Details	Connector Image
	**DCS Single Output Controller - Compatible with C1 Configurations** *PN: DCS-100E* The DCS100E is a compact, din-rail mounted general-purpose controller with (1) output, wired with (3) channels. **Power Output:** 100W Continuous, 525W pulsed **Channels:** (3), drives one lighthead with either monochrome or mixed-wavelengths (Ex. RGB) **Modes:** Continuous, Gated, Pulsed (with overdrive) **I/Os:** (3) External trigger inputs **Interface:** 10/100 Ethernet with SW GUI and browser-based GUI. SDK available. For more information about our DCS-100E, please visit the controller product page.	
	**DCS Triple Output Controller - Compatible with C1 Configurations** *PN: DCS103E* The DCS103E is a compact, din-rail mounted general-purpose controller with (3) outputs. **Power Output:** 100W Continuous, 525W pulsed **Outputs:** (3), drives up to three lights in sync or asyncronous **Modes:** Continuous, Gated, Pulsed (with overdrive) **I/Os:** (3) External trigger inputs **Interface:** 10/100 Ethernet with SW GUI and browser-based GUI. SDK available For more information about our DCS-103E, please visit the controller product page.	
	**Inline Controller - Continuous Only - IC Configurations** *PN: N/A* The IC is an inline, cable-mounted continuous-only controller configured/wired directly for the ordered light head. **Output Power:** 25 W Max Continuous **Output Current:** 1.25 A Max Continuous **I/O:** 1 0-10 V Analog Dimming Input **Interface:** Direct Cable (flying leads or optional connector) For more information about our IC Controller please visit the controller product page.	

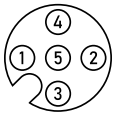
Electrical Information - Continued

Control Options - Continued

Controller Image	Controller Details	Connector Image
	**Inline Controller - Strobe and Continuous - I3 & I3S Configurations** *PN: N/A* The I3 and I3S are inline, cable-mounted continuous and pulse (overdrive strobe) capable controllers configured/wired directly for the ordered light head. When operated in pulsed mode, the I3 is a default-on device on power up, whereas the I3S is default-off, requiring a trigger to illuminate. **Output Power:** 25 W Max Continuous, 125 W Max Pulsed **Output Current:** 1.25 A Max Continuous, 8 A Max Pulsed (Load Dependent) **I/Os:** 1 Gated Trigger Signal, 1 0-10 V Analog Dimming Input **Interface:** Direct Cable (flying leads or optional connector) For more information about our I3/I3S Controller, please visit the controller product page.	
	**24V Driver - Continuous Only - 24 Configurations** *PN: N/A* 24V option allows lights to operate continuous output with 24V connection and no additional controllers. **Modes:** Continuous, can be wired to some 3rd party controllers or external relays for gated operation **Interface:** Direct cable (flying leads or connector options)	

Inline Control Option Wiring Information

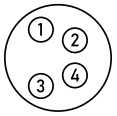
Standard Flying Lead and Optional M12 Connector Pinout Functions

Pin (M12)	Wire Color	24V Functions	IC Functions	I3/I3S Functions	M12 Pinout
1	BROWN	24V DC	24V DC	24V DC	
2	WHITE	N/A	0-10V Analog Control	Reserved	
3	BLUE	DC GND	DC GND	DC GND	
4	BLACK	N/A	Gate Low	PNP/Active High Trigger	
5	GRAY	N/A	N/A	0-10V Analog Control	

5-Position Male Connector

The functions above are only applicable when ordering a 24V, IC, I3, or I3s power configuration with our without an M12 connector. For more wiring information pertaining to strobing and dimming functionality, please download the controller manuals and datasheets.

Optional M8 Connector Pinout Functions

Pin (8)	Wire Color	24V Functions	IC Functions	I3/I3S Functions	M8 Pinout
1	BROWN	24V DC	24V DC	24V DC	
2	WHITE	N/A	0-10V Analog Control	Reserved	
3	BLUE	DC GND	DC GND	DC GND	
4	BLACK	N/A	Gate Low	Active High Trigger	

4-Position Male Connector

The functions above are only applicable when ordering a 24V, IC, I3, or I3s power configuration with our without an M8 connector. For more wiring information pertaining to strobing and dimming functionality, please download the controller manuals and datasheets.

Accessories

Category	Accessory Image	Accessory Detail
Power Supply		**24 Volt DC Power Supply** *PN: PS24-TL* This convenient power source is a universal AC input switching power supply with a regulated output DC current. The power supply comes with an LED Power Indicator, tinned leads marked Positive (+) and Negative (-) and 2 WAGO connectors for simplified assembly. For more information about our 24 Volt DC Power Supply, please visit this webpage.
Dimmer		**Manual Dimming Accessory for the IC, I3 and I3s** *PN: DCS-MP* The DCS-MP is a 30-position potentiometer, detented for precision level control and provides repeatable dimming with cable inline controllers. Features include DIN-rail mountable, a flip up cover to prevent accidental adjustments, spring clamp wiring terminal for flying leads or an M12 connector for use with the IC or I3/I3S Inline Controllers. For more information about our Manual Dimming Accessory please visit this webpage.
Dimmer		**Manual Dimming Accessory for the IC** *PN: MP-ICS* The MP-ICS is a dimmer which is designed for use on lights with the IC Inline Controller. This unit provides for 0 – 100% intensity control. It is NOT COMPATIBLE with LLI37, BLI38, LLI67, and BLI68 "IC" Lights or lights built with the "24v controller" option. For more information about our Manual Dimming Accessory, please visit this webpage.

Accessories - Continued

Category	Accessory Image	Accessory Detail
Extension Cable		**DCS-100E/103E Extension Cable, Single Light Power Cable - C1 Configuration** *PN: LC-XX-S* This extension cable was designed for applications requiring power cables longer than the standard 2 meters provided with Ai lights. This single light cable features a single male and single female 7 pin locking connector (C1) and can be purchased in 3 - 15-meter lengths. For more information about our DCS-100E/103E Extension Cable, Single Output, please visit this webpage.
Extension Cable		**DCS-100E/103E Extension Cable, Dual Light Power Cable - C1 Configuration** *PN: LC-XX-Y* This extension cable was designed for applications requiring two identical lights to be powered through a single controller. These Y cables feature a single male and dual female 7 pin locking connectors (C1) and can be purchased in 3 - 15-meter lengths. See attached spec sheet for compatible light configuration. For more information about our DCS-100E/103E Extension Cable, Split Output, please visit this webpage.
Extension Cable		**Pulsar 320E Extension Cable - C5 Configuration** *PN: LC-XX-S-C5* This extension cable was designed for applications requiring power cables longer than the standard 2 meters provided with Ai lights. This single light cable features a single male and single female Pulsar 320 connector (C5) and can be purchased in 3 - 15 meter lengths. For more information about our Pulsar 320E Extension Cable, please visit this webpage.
Adaptor Cable		**Cognex Gen2 Inline Controller Adaptor Cable** *PN: AD-I3-CGX2* This cable adaptor is for connecting I3/I3S configured lights with Cognex Gen2 Cameras, and comes with a male to female M12 connectors. For more information about our Cognex Gen2 Inline Controller Adaptor Cable, please visit this webpage.
Filters		**Camera Lens Band Pass FIlters** *PN: BPXXX-YYY* Eliminating all but a narrow band of light (+/- 40nm) centered on the specified wavelength, band pass filters are used to enhance colors, or to stop unwanted ambient light from reaching the camera. Filtering can replace existing shrouds, simplifying the physical set up of an inspection site. Ai offers 635nm and 660nm band pass filters to fit several different lens sizes. For more information about our Camera Lens Band Pass FIlters, please visit this webpage.

Additional Information

Warranty

Every Advanced illumination, Inc. (Ai) product is thoroughly inspected and tested before leaving the factory. Products are warranted to be free of defects in workmanship and materials for a period of FIVE YEARS from the original date of purchase. Should a defect develop during this period, customers may return the complete product, freight prepaid, to one of Ai's distributors or to the Ai factory. All product warranty returns require a Return Merchandise Authorization (RMA) number which is obtained from Customer Service. The RMA number must be clearly marked on the outside of the package. Ai will inspect the unit, and if a defect is found will, at our option, repair or replace the product without charge. Ai disclaims liability for any implied warranties, including implied warranties of "merchantability" and "fitness for a specific purpose." For products under warranty that have since been discontinued, Ai will make an effort to replace with equivalent parts; for circumstances that do not allow for equivalent replacement, Ai reserves the right to repair or replace these products with an updated version. Ai cannot be held responsible for the unauthorized or inappropriate use of its products. Any unauthorized repair or modifications will result in a voided warranty. No Liability for Consequential Damages: In no event shall Ai be liable for any consequential, special, incidental, or indirect damages of any kind arising from the sale or use of the products.

Compliancy

Our lighting products are designed and tested to meet CE, RoHS, and IEC standards. As a global ISO 9001 certified company, we understand the importance of compliance and perform accelerated testing on every product before shipment. For more information on our compliance standards, please see our compliancy documentation here: https://www.advancedillumination.com/services/compliance-statements/

Electromagnetic Compatibility

This product was tested and complies with the regulatory requirements and limits for electromagnetic compatibility (EMC) as stated in the product specifications. These requirements and limits are designed to provide reasonable protection against harmful interference only when the product is operated in its intended industrial electromagnetic environment. To minimize the potential for electromagnetic interference or unacceptable performance degradation, install and use this product in strict accordance with the instructions in the product documentation.

Customer Service

For information on existing orders, or to make an order adjustment, contact us Monday through Friday 8:00 am to 5:00 pm ET or send an email to orders@advancedillumination.com.

Company Information

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